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- A. master file
- B. product structure file
- C. routing file
- D. All of the above

**Answer:** D

**QUESTION:** 574

Which file contains a list of the single-level components and quantities needed to assemble a parent?

- A. master file
- B. product structure file
- C. routing file
- D. work center master file

**Answer:** B

**QUESTION:** 575

What consist of a series of operations required to make the item?

- A. routing
- B. builds
- C. procedures
- D. All of the above

**Answer:** A

**QUESTION:** 576

Each active manufacturing order has a record in which file?

- A. work center master file
- B. work center detail file
- C. shop order master file
- D. shop order detail file

**Answer:** C

**QUESTION:** 577

The time normally required to produce an item in a typical lot quantity is known as:

- A. Manufacturing load time

- B. Manufacturing conduct time
- C. Manufacturing control time
- D. Manufacturing lead time

**Answer:** D

**QUESTION:** 578

Which of the following is NOT the manufacturing lead time?

- A. Queue time
- B. Setup time
- C. Run time
- D. Load time

**Answer:** D

**QUESTION:** 579

What must manage both the input of orders to the production process and the availability capacity to control queue and work-in process?

- A. Run time activity
- B. Production activity control
- C. Activity management
- D. Work center manufacturing activity

**Answer:** B

**QUESTION:** 580

The length of time from when material enters a production facility until it exists, this is known as:

- A. throughput time
- B. workforce time
- C. creation time
- D. assembly time

**Answer:** A

**QUESTION:** 581

What is used to calculate how long it will take to complete a task?

- A. Forward scheduling

- B. Finite scheduling
- C. Self-assured scheduling
- D. Bold scheduling

**Answer:** A

**QUESTION:** 582

When the last operation in the routing is scheduled first and is scheduled for completion at the due date, this is called:

- A. Timid scheduling
- B. Rearward scheduling
- C. Self-assistant scheduling
- D. Backward scheduling

**Answer:** D

**QUESTION:** 583

Backward scheduling is used to determine when an order must be started.

- A. True
- B. False

**Answer:** A

**QUESTION:** 584

If the run time per piece on operation B is shorter than that on A, the first batch must be larger enough to avoid idle time on operation A.

- A. True
- B. False

**Answer:** B

**QUESTION:** 585

Operational splitting is practical when:

- A. setup time is low compared to run time
- B. a suitable work center is idle
- C. it is possible for an operator to run more than one machine at a time
- D. All of the above

**Answer:** D

**QUESTION:** 586

The time needed to unload and load must be shorter than \_\_\_\_\_.

- A. run time per piece
- B. planning time
- C. manufacturing time
- D. resource utilization time

**Answer:** A

**QUESTION:** 587

A facility, function, department, or resource whose capacity is equal to or less than the demand placed upon it is known as:

- A. timeframe
- B. bottleneck
- C. elapsed operation
- D. none of the above

**Answer:** B

**QUESTION:** 588

The operation that controls the work feeding the bottleneck and must operate at a rate equal to the output of the bottleneck so the time buffer queue is maintained is known as:

- A. gateway operation
- B. bottleneck operation
- C. task operation
- D. Control buffer operation

**Answer:** A

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